



(一) 牙的長度-可到2D

(1) Thread Length-Up To 2D (D=Nominal Thread Size)

Thread Size	Pitch	d 刃徑	l 刃長	T 刃數	D 柄徑	L 全長
M1.0x0.25	0.25	0.72	2.5	3	4	50
M1.2x0.25	0.25	0.92	2.8	3	4	50
M1.6x0.35	0.35	1.2	3.3	3	3	50
M2.0x0.4	0.4	1.54	4.4	3	3	50
M2.2x0.45	0.45	1.63	4.8	3	3	50
M2.5x0.45	0.45	1.96	5.3	3	4	50
M3.0x0.5	0.5	2.4	6.4	3	4	50
M3.5x0.6	0.6	2.75	7.4	3	4	50
M4.0x0.7	0.7	3.15	8.6	3	6	60
M5.0x0.8	0.8	4	12	3	6	60
M6.0x1.0	1	4.75	13	3	6	60
M8.0x1.25	1.25	5.95	17.3	3	6	60
M8.0x1.25	1.25	6.5	17.3	3	8	60
M10.0x1.5	1.5	7.9	22	3	8	60
M12.0x1.75	1.75	9.5	25.5	3	10	80
M14x2.0	2	9.9	29	3	10	80
M16x2.0	2	11.9	33	3	12	80
M20x2.5	2.5	15.9	42	3	16	100

(二) 牙的長度-可到3D

(2) Thread Length-Up To 3D (D=Nominal Thread Size)

Thread Size	Pitch	d 刃徑	l 刃長	T 刃數	D 柄徑	L 全長
M1.4x0.3	0.3	1.06	3.9	3	3	50
M1.6x0.35	0.35	1.2	5.1	3	3	50
M2.0x0.4	0.4	1.54	6.1	3	3	50
M2.5x0.45	0.45	1.96	7.6	3	4	50
M3.0x0.5	0.5	2.4	9.3	3	4	50
M4.0x0.7	0.7	3.15	12.4	3	6	60
M5.0x0.8	0.8	4	15.6	3	6	60
M6.0x1.0	1	4.75	19	3	6	60
M8.0x1.25	1.25	5.95	24.3	3	6	60
M8.0x1.25	1.25	6.5	24.3	3	8	60
M10x1.5	1.5	7.9	31	3	8	60
M12x1.75	1.75	9.5	36.5	3	10	80